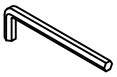
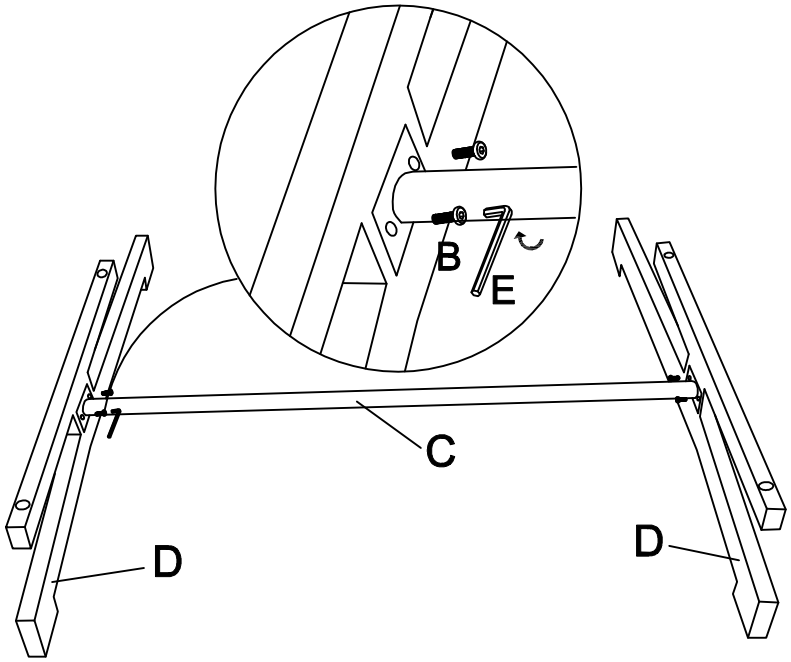
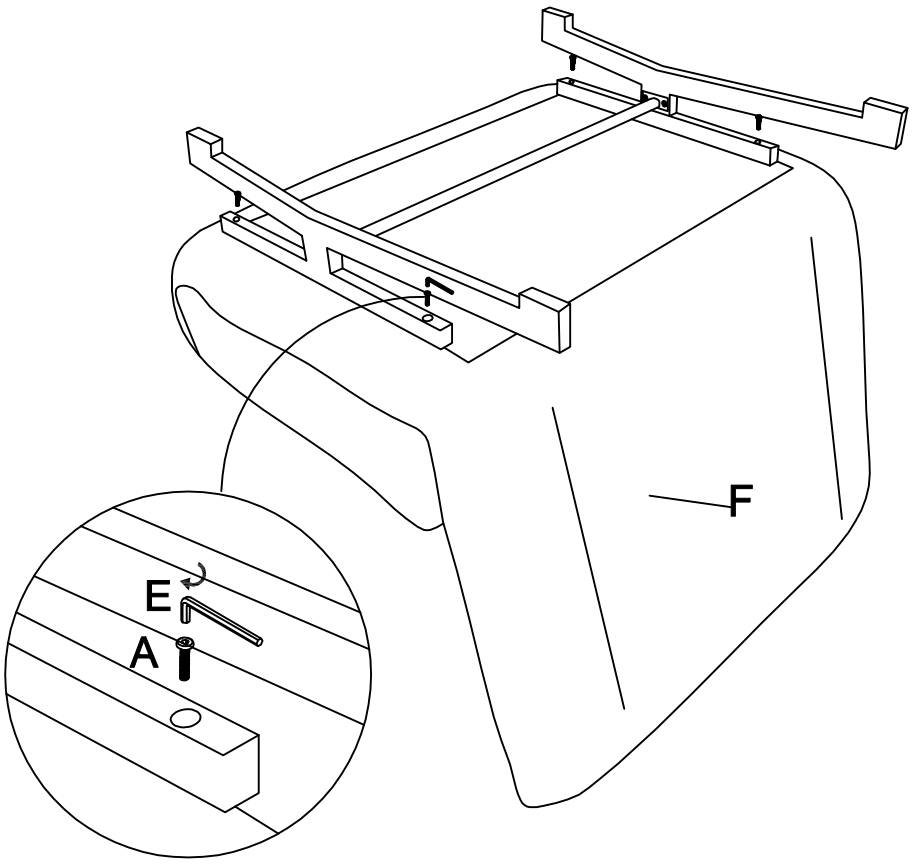
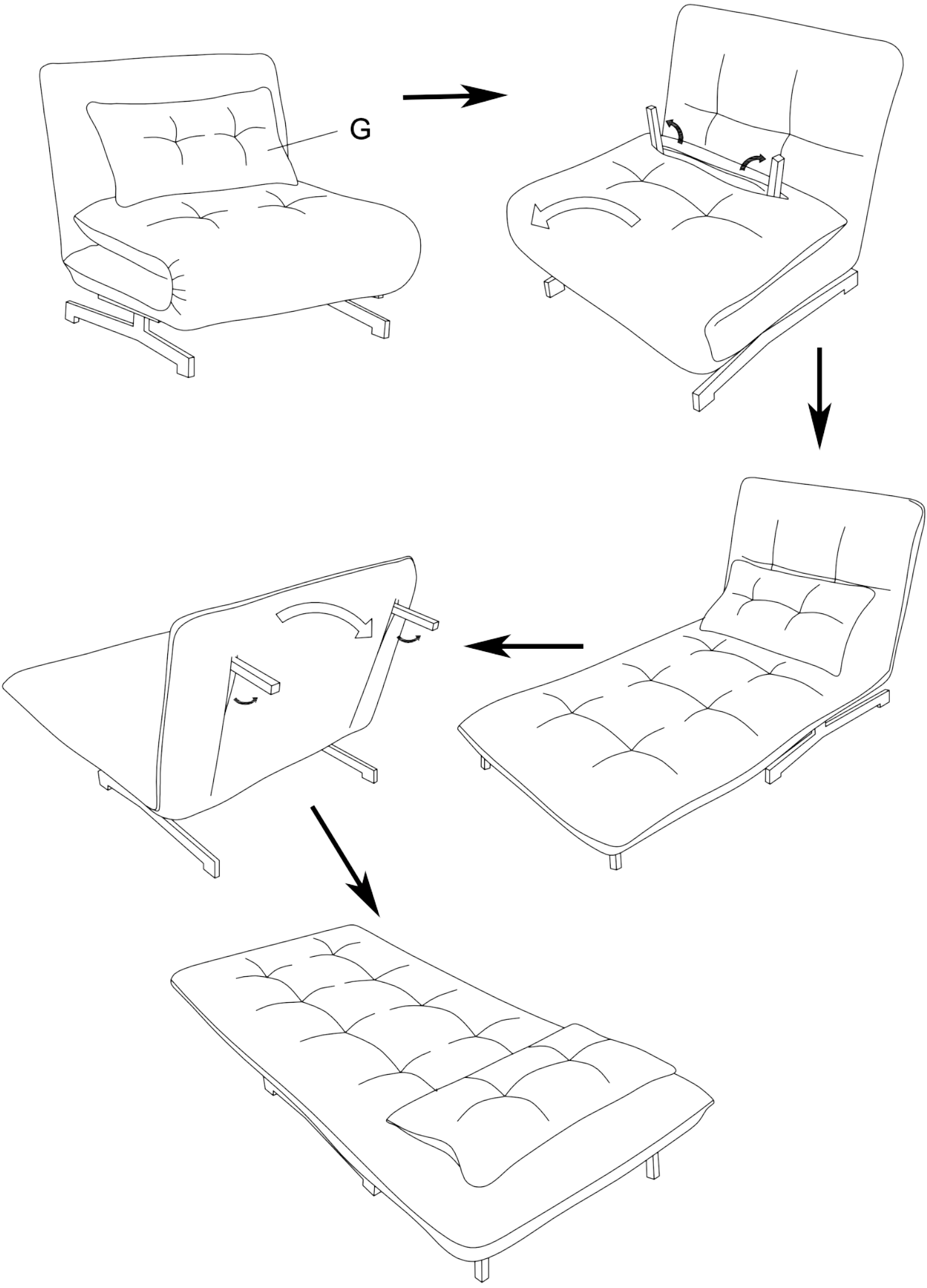
A	B	C	D	E	F	G
M8x55 x4	M8x15 x4	x1	x2	 x1	x1	x1

STEP 1



STEP 2



STEP 3